

**Amendments to the specification:**

On page 1, please amend the title of the invention as follows:

HAND-HELD POWER TOOL, ~~IN PARTICULAR A DRILL OR~~  
~~SCREWDRIVER~~

On page 1, after the title, please insert the following new paragraph:

The invention described and claimed hereinbelow is also described in PCT/EP 2005/054254, filed August 30, 2005 and DE 102004053783.6, filed November 8, 2004. This German Patent Application, whose subject matter is incorporated here by reference, provides the basis for a claim of priority of invention under 35 U.S.C. 119 (a)-(d).

On page 1, please amend the first paragraph as follows:

The invention is based on a hand-held power tool, ~~in particular a power drill or a screwdriver, as generically defined by the preamble to claim 1.~~

On page 3, after line 12, please amend the paragraph in lines 11-12 as follows:

Fig. 6, a side view of an assembly and securing screw, shown enlarged, that can be screwed into the drive spindle[[.]]; and

On page 3, after line 12, please add the following new paragraph:

Fig. 7, a side view of a disassembly screw.

Please amend the paragraph bridging pages 4-5 as follows:

As the sectional view in Fig. 5 shows, a threaded bore screw head ~~g~~ 19 is cut into the spindle head 131, from its face end facing toward the chuck 14. An assembly and securing screw 20, shown in Fig. 6, has a screw head 21 and a screw shank 22 of reduced diameter compared to the screw head , and this screw shank has a male thread 23. The male thread 23 ~~22~~ is adapted to the female thread of the threaded bore 19 so that the assembly and securing screw 20 can be screwed into the threaded bore 19. In the chuck 14, there is a stepped bore 24, which is located coaxially with the recess 15 and which ends with its larger-diameter bore portion 241 on the face end of the chuck 14 facing away from the drive spindle 13, and whose smaller-diameter bore portion 242 comes to an end in the recess 15. The diameter of the larger-diameter bore portion 241 is made greater than the outside diameter of the screw head 21 of the assembly and securing screw 20, and the diameter of the smaller-diameter bore portion 242 is made greater than the outside diameter of the screw shank 22 and smaller than the outside diameter of the screw head 21. The annular shoulder 243 formed at the transition from the larger-diameter bore portion 241 to the smaller-diameter 242 thus forms an axial bracing face for the screw head 21 of the assembly and securing screw 20.

On page 5, please amend the paragraph contained in lines 7 through 25 as follows:

For joining the chuck 14 to the spindle head 131 of the drive spindle 13, the assembly and securing screw 20 is introduced into the stepped bore 24 in the chuck 14 and is screwed by its screw shank 22 into the threaded bore 19 in the spindle head 131

that is mounted coaxially on the chuck 14. By increasingly screwing the screw shank 22 in the threaded bore 19, with the screw head 21 braced on the annular shoulder 243, the spindle head 131 is increasingly drawn inward axially into the recess 15; first, the guide portion 131a plunges into the inner, smaller-diameter portion 151 of the recess 15 and guides the chuck 14 during the relative displacement, before the cutting edges 16 on the spindle head 131, or in other words the notched toothing 17 or the corner edges 181 491 of the hexagonal prism 18, increasingly cut into the wall of the outer portion 152 of the recess 15. At the end of the assembly operation, the face end of the spindle head 131 rests on the bottom of the recess 15 and is secured against axial displacement in the recess 15 by the assembly and securing screw 20 braced on the annular shoulder 243. Alternatively, the spindle 13 may also be provided with a collar or annular shoulder 132 (Figs. 2 and 5), which is formed on the spindle 13 on the side of the cylindrical portion that has the cutting edges 16 and that faces away from the guide portion 131a. This collar or annular shoulder 132 then serves as a stop, on which the chuck 14 rests at the end of the assembly operation, and is axially fixed in the spindle head by means of the assembly and securing screw 20 22.

Please amend the paragraph bridging pages 5-6 as follows:

A threaded portion 25 is embodied in the smaller-diameter bore portion 242 for  
~~For disconnecting the spindle head 131 and the chuck 14[[],]. a threaded portion 25 is~~  
~~embodied in the smaller diameter bore portion 242, and a~~ A ~~disassembly~~ screw 30, not  
~~separately shown here,~~ is furnished, which may be a normal cap screw or a screw pin  
with a male thread 31 that can be screwed into the threaded portion 25, and which is

capable of bracing itself, with its leading end face 32 in terms of the screwing-in direction, on the end face 27 of the spindle head 131 that is resting on the bottom of the recess 15. By screwing the disassembly screw 30 in the threaded portion 25, the spindle head 131 481 is pushed axially out of the chuck 14. Alternatively, in the disassembly operation, by suitable modification of the disassembly screw 30, the latter can also be braced on the bottom 191 (Fig. 5) of the threaded bore 19, embodied as a blind bore, in the spindle head 131 or on a chamfer 192 (Fig. 5) coaxially surrounding the bore opening of the threaded bore 19.

On page 6, please amend the last paragraph as follows:

Alternatively, the assembly of the chuck 14 can also be done by press-fitting the chuck 14 onto the spindle head 131. In that case, the only function of the assembly and securing screw 20 22 is then the securing function during operation of the hand-held power tool.